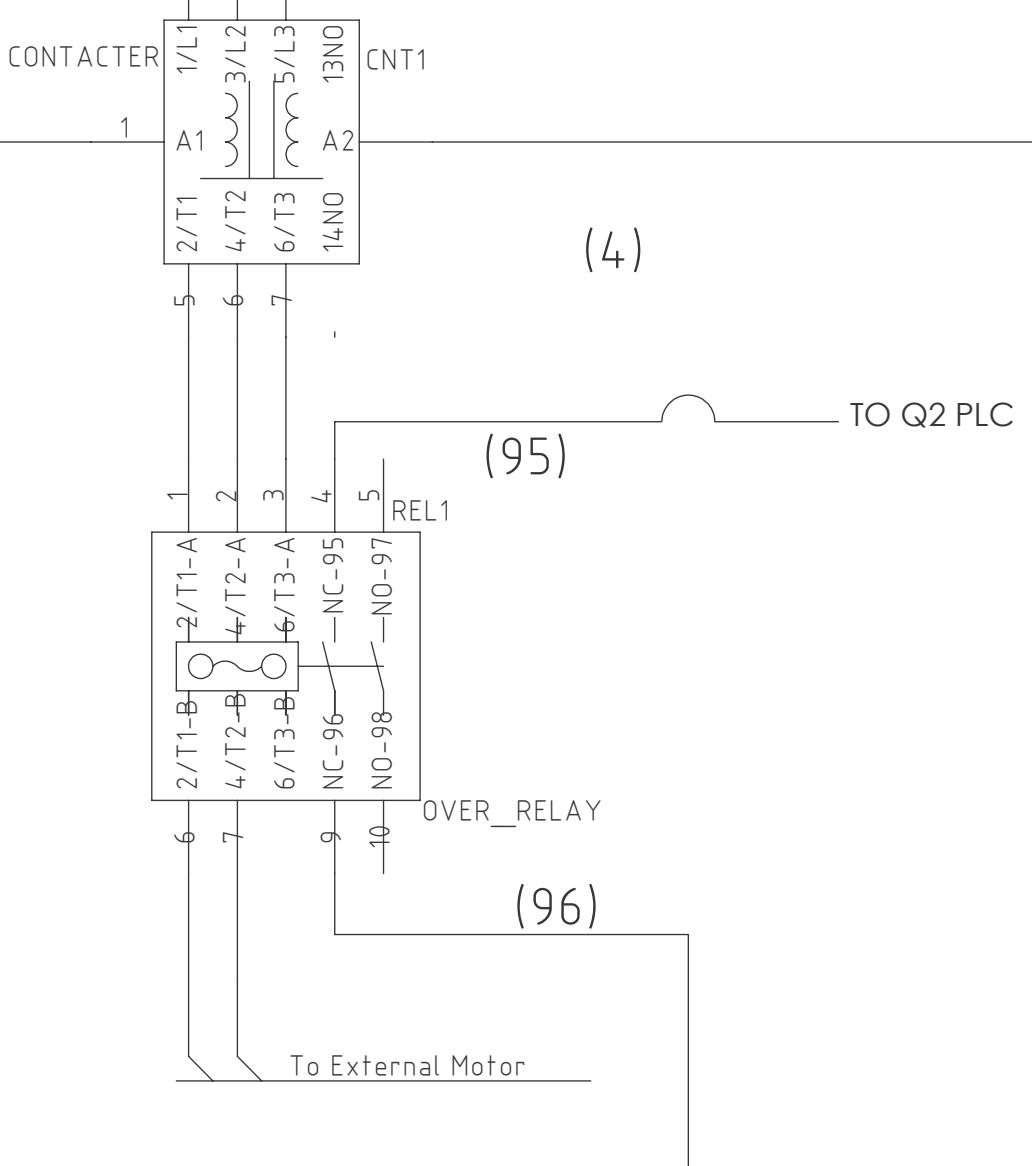


MODEL	HP	Motor Overload FLA
4-IP	1/3	8.3A
H412	1/3	8.3A
6-IP	1/2	8.2A
H612	3/4	9.8A



DESCRIPTION
AZIMUTH AIR-CLUTCH CONTROLLER

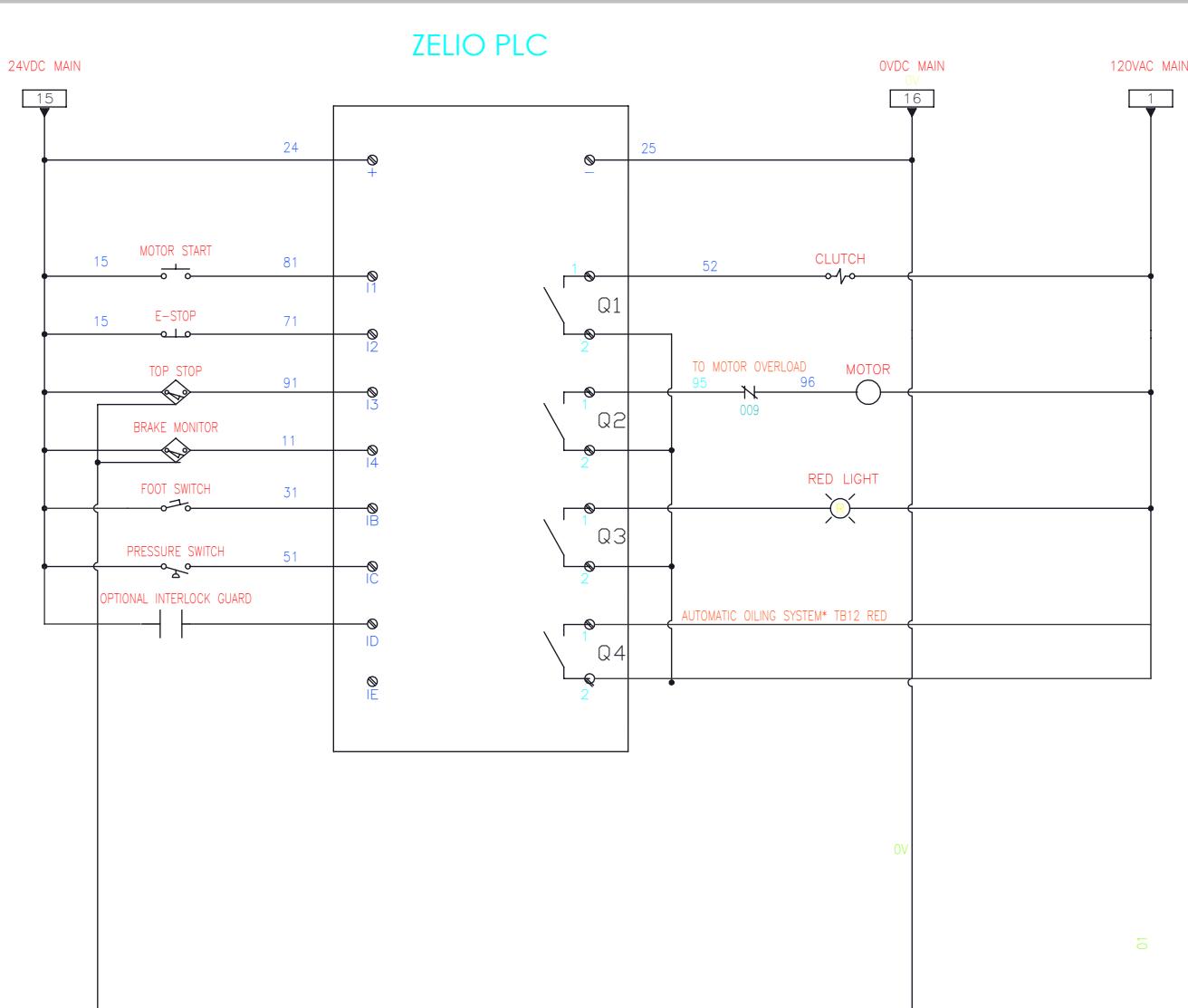
PART NO
1000-004-EL

DRAWN BY JOEY TRUDEAU	DATE 12/21/2015
ISSUED FOR CUSTOMER REVIEW	REV 2018-02-21

COMMENTS :

PROPRIETARY AND CONFIDENTIAL

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TYPE	DESCRIPTION	#	COLOR
OUTPUT Q1	MOTOR START	95	RED
OUTPUT Q2	CLUTCH	52	RED
OUTPUT Q3	RED LIGHT	12	RED
OUTPUT Q4	AUTOMATIC OILING	22	RED
INPUT I1	MOTOR START	81	BLUE
INPUT I2	E-STOP	71	BLUE
INPUT I3	TOP STOP	91	RED
INPUT I4	BRAKE MONITOR	11	BLACK
INPUT IB	FOOTSWITCH	31	WHITE
INPUT IC	PRESSURE	51	ORANGE
INPUT ID	INTERLOCK SWITCH		BROWN
INPUT IE	LOW OIL		GREEN

PROXIMITY SWITCH NOTE :
BLUE : 0V
BLACK : 24VDC - INPUT 11 OR 91
BROWN : 24V



DESCRIPTION	
AZIMUTH AIR-CLUTCH CONTROLLER	
PART NO	4-500
DRAWN BY	DATE
JOEY TRUDEAU	12/21/2015
ISSUED FOR	REV.
CUSTOMER REVIEW	2018-02-21
COMMENTS :	

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